



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7325

Job Sheet 215990



Part No: 647.7325

Job Qty: 1 pcs

Part Name: EC135 T2/P2/T3/P3 Upper Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/25/20

Job Tracking No:

Due Date: 11/27/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 647.7300 REV.G IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/27/20	11/27/20	0.00	0.00	Packaging 1 - SCH-S	✓(13)	80
120	QC 4	1 pcs	11/27/20	11/27/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		NOV 25 2020
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/27/20	11/27/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S316200



Part: 647.7325

Job No: 215990

Serial No/Batch: S316200

Revision: REV.G

Inspector:

Exp Date:

Instructions: URF17-611 FAA STC S316200 16/11/29, 1

71094

					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B	DAS	
					Packaging 3 - 26 - B4B	72	NOV 2 5 2020
					Packaging 3 - 27 - B4B	9-89	
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B	DAS	
					Packaging 3 - 37 - B4B	21	NOV 2 6 2020
						9-89	
135	DC - 1 - B4B	1 pcs	11/27/20	0.00 0.00	DC - 1 - B4B		
					DC - 2 - B4B		
140	QC 21 - SA	1 pcs	11/27/20	0.00 0.00	QC 21 - SA - 21	DAS	
					QC 21 - SA - 70	21	NOV 2 6 2020
					QC 21 - SA - 9	9-89	
					QC 21 - SA - 77		
					QC 21 - SA - 28		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7325

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7325

140 - QC21- Final Inspection - Work Order Release

(018346)

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A DAS
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A 21
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S312691 (07/21/2021) Exp
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S304312 (08/20/2022) Exp
647.2114 ✓	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S248563 ✓
647.7819 ✓	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S136824 ✓
647.7821 ✓	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185639 ✓
647.7822 ✓	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185297 ✓
647.7823 ✓	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S10883 ✓
647.7911 ✓	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S101179 ✓
647.7914 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S099326 ✓
647.7915 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S099324 ✓
647.7916 ✓	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S100785 ✓
647.7917 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S103376 ✓
647.7918 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S103809 ✓
647.8510 ✓	Insert	17 pcs (17 ea)	110-Packaging 1 - Pick Kit	S239595 ✓
647.8512 ✓	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S248754 ✓
CR3212-4-3 ✓	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S307422 ✓
CR3212-5-3 ✓	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	M S126333 ✓
CR3212-5-3.06 ✓	Cherry Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S123785 ✓
CR3213-5-3.03 ✓	Cherry Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	S306833 ✓
CR3213-5-4 ✓	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S287189 ✓
CR3523-5-3 ✓	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S049823 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	S309678 ✓
MS24694-S54 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S298106 ✓
MS27039-1-09 ✓	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S265635 ✓
MS27039-1-12 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S285411 ✓
MS27039-1-15 ✓	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S166857 ✓
MS27039-1-16 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S310415 ✓
MS27039-1-17 ✓	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S248039 ✓
MS27039-1-18 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S124326 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	59 Ea (59 ea)	110-Packaging 1 - Pick Kit	S309801 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	30	0
	600.0991	1	30	0
	600.1012	1	19	0
	601.2045	1	28	0
	647.2114	1	13	0
	647.7819	1	27	0
	647.7821	1	27	0
	647.7822	1	31	0
	647.7823	1	25	0
	647.7911	2	27	0
	647.7914	1	22	0
	647.7915	1	20	0
	647.7916	2	20	0
	647.7917	1	28	0
	647.7918	1	13	0
	647.8510	17	180	0
	647.8512	2	25	0
	CR3212-4-3	12	190	0
	CR3212-5-3	12	256	0
	CR3212-5-6	3	46	0
	CR3213-5-3	20	3	0
	CR3213-5-4	18	90	0
	CR3523-5-3	8	103	0
	MS21042-3	34	380	0
	MS24694-S54	5	54	0
	MS27039-1-09	12	196	0
	MS27039-1-12	2	146	0
	MS27039-1-15	1	178	0
	MS27039-1-16	4	61	0
	MS27039-1-17	2	85	0
	MS27039-1-18	2	930	0
	NAS1149F0332P	59	1,542	0
Part Specifications				
Specifications could not be found.				